

Technical Data Sheet

Polyman ABS LP 330 BUM49635



Acrylonitrile Butadiene Styrene

Product Description

Good flow ABS grade

Processing Method Injection Molding

Attribute Good Flow

Resin ID ABS

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (220 °C/10.0 kg)	32	cm³/10 min	ISO 1133
Density, (Method A)	1.04	g/cm³	ISO 1183
Mechanical			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	42.0	MPa	ISO 527-2
Tensile Strain at Yield, (Type 1A, 50 mm/min)	2.4	%	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	2400	MPa	ISO 527-1
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	14	kJ/m²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	7.0	kJ/m²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	95	kJ/m²	ISO 179
(-30 °C, Type 1, Edgewise)	92	kJ/m²	ISO 179
Hardness			
Ball Indentation Hardness, (H 358/30)	104	MPa	ISO 2039-1
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	98.0	°C	ISO 306
(A (10N), 50 °C/h)	102	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	85.0	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	72.0	°C	ISO 75-2/A
Flammable			
Burning Rate			
(2.00 mm)	48	mm/min	FMVSS 302
(2.00 mm)	48	mm/min	ISO 3795
Glow Wire Flammability Index			
(1.5 mm)	675	°C	IEC 60695-2-12
(3.0 mm)	675	°C	IEC 60695-2-12
Glow Wire Ignition Temperature			
(1.5 mm)	700	°C	IEC 60695-2-13
(3.0 mm)	700	°C	IEC 60695-2-13